

Date: Friday, 09/01/2009 1:35:44 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HAND RETRACTABLE SPRING PLUNGER
 Job Number : 44537
 Estimate Number : 13496
 P.O. Number :
 This Issue : 09/01/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : PURCHASED PARTS
 Previous Run : 40736
 Written By :
 Checked & Approved By :
 Comment : Est Rev:A 08-07-22 new issue DD verified by:EC

Part Number : D38011
 Drawing Number : D3801 PRELIM
 Project Number : N/A
 Drawing Revision : PRELIM
 Material :
 Due Date : 19/01/2009 Qty: 10 Um: Each

POSITIVE RECALL

Additional Product

Job Number:



PRELIMINARY ISSUE

09.01.14 POL ECU #09.502P

Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: Issue P/O: 7940
 Purchase Part Number: WIP-10
 Supplier: REID SUPPLY COMPANY
 Certificate of conformity is required

JUP 09.01.09

(10)

2.0 D38011 Hand Retractable Spring Plunger



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)
 Hand Retractable Spring Plunger

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure material certification is attached

09/01/12

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK
 Ensure Material certification comply to Dwg D3781

ENGINEERING
 APPROVAL

09.01.15 (10)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

ST 120

MF 09-02-10

MF 09-01-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 09/01/2009 1:35:44 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HAND RETRACTABLE SPRING PLUNGER

Job Number: 44537

Part Number: D38011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/18 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-01-15

POSITIVE RECALL

EFFECTIVE 09-01-09 AUTH [Signature]

RELEASED [Signature] DATE 02.12

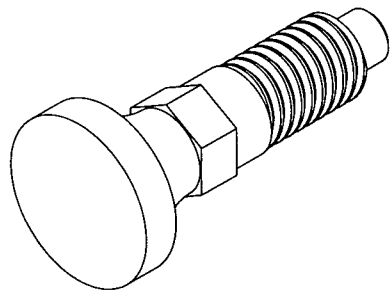
W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

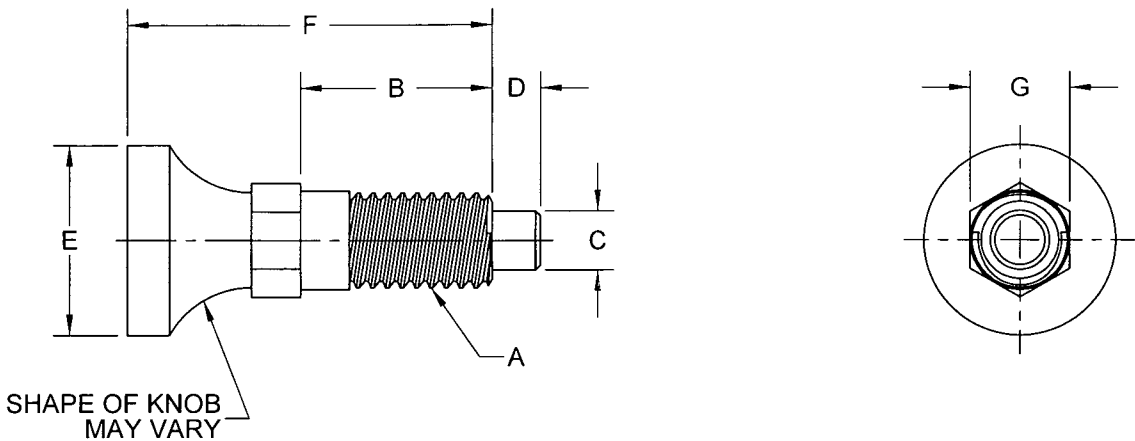
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



SPECIFICATION CONTROL DRAWING



D3801-X HAND RETRACTABLE SPRING PLUNGER

DART P/N	SUPPLIER	SUPPLIER P/N	'A' THREAD SIZE	'B' THREAD LENGTH	'C' NOSE DIAMETER	'D' NOSE LENGTH	'E' HEAD DIAMETER	'F' LENGTH	'G' WIDTH ACCROSS FLATS	MATERIAL (BODY/ NOSE)	MATERIAL (KNOB)	TYPE	END FORCE (lbs)	WEIGHT (lbs)
D3801-1	REID SUPPLY COMPANY	WIP-10	3/8-24 UNF	0.67	0.197	0.20	0.83	1.77	0.47	STEEL	BLACK DELRIN	NON-LOCKING	3.5	0.01
D3801-3	REID SUPPLY COMPANY	PRT-2	1/2-13 UNC	1.00	0.313	0.25	1.00	1.90	0.52	STEEL	BLACK DELRIN	NON-LOCKING	1.75	0.02

44537

PRELIMINARY ISSUE
A.O.I. 14 POC
ECN #04, 5028

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A

A	NEW ISSUE		MB	08.06.19
REV.	DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D3801	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		HAND RETRACTABLE SPRING PLUNGER	NTS	
DATE	08.06.19		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



A Reid Entities Company

2265 Black Creek Rd * Muskegon * MI * 49444-2684

Phone: 800.253.0421 * Email: sales@reidsupply.com

Fax: 800.438.1145 * Web: ReidSupply.com



* 4 0 2 4 5 6 1 *

P.O. #: PO00007940

Shipper No 04024561-0

Page 1 of 1

Bill To: DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Canada

Ship To: DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Canada

Phone

Attn:

Customer No	Your P.O. No	Sched Date	Ship Via	Ship Date	Shipper No
215650	PO00007940	01/09/09	FED-EX INTL ECONO COLLECT	01/09/09	04024561-0

Line	Order Qty	Item	Description	Qty Shipped	Back Order
3	10	WIP-10	3/8-24 PLUNGER W/KNOB W/SHOULDER	10	0
			P/O: PO00007940	HS Tariff Code: 731815	
				Country of Origin: Germany	
				12.92	129.20
2	10	PRT-2	1/2-13 X 1.90 DELRIN KNOB RETRAC. PLUNGER	10	0
			P/O: PO00007940	HS Tariff Code: 731815	
				Country of Origin: United States	
				11.69	116.90
1	10	BNT-137	3/8 ID X 9/16 OD X 1 LG BRG SAE 841	10	0
			P/O: PO00007940	HS Tariff Code: 848330	
				Country of Origin: United States	
				0.83	8.30

THANK YOU FOR YOUR ORDER! WE WILL SHIP TODAY!

Value in US Funds: 254.40

Terms: Net 30 Days

Total Number of items: 3

Estimated Weight 1 lb 7.68 oz 0.672 kg

Opr: JLC Branch: 11 SLSP: REID

Picker:

All sales of products or services by Reid Supply Company are made subject to the Terms and Conditions of Sale, incorporated by reference and available at ReidSupply.com or by calling 231.777.3951
If Buyer has not otherwise agreed to those terms, then Buyer's acceptance of delivery of and/or payment for the products or services will constitute buyer's acceptance of the Terms and Conditions of Sale.

CERTIFICATION OF COMPLIANCE

Reid Supply Company

States the above material purchased was supplied in accordance with the description as illustrated in our catalog and our website.

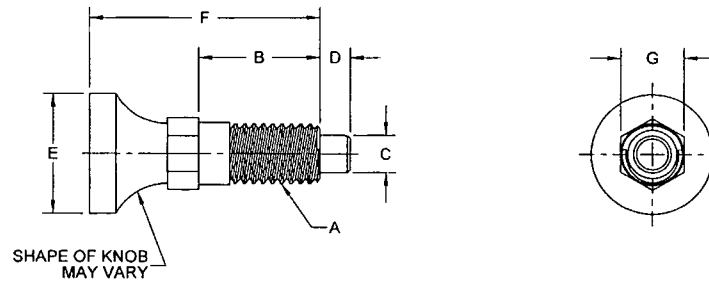
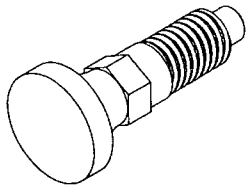
THANK YOU VERY MUCH FOR YOUR ORDER

Packing List

Cathy Reid Document Control Supervisor

Packing List

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RELEASED
07/02/05

44537

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